



February 1st, 2026

Off Gassing and Curing Declaration

Three-Sixty Solutions, Inc. manufactures and supplies Solu-Cell Foams (Closed Cell and Cross-Linked polyethylene and EVA bun stock foams including AS/SD/CD/FR grades). All of the Solu-Cell products are manufactured using a chemical blowing agent technology. A byproduct of the manufacturing process is trace levels of ammonia gas.

The bun stock is manufactured with skin around all 6 sides, during manufacturing. Post-manufacturing, the foam requires a 4-week curing time for the product to stabilize. During this time, most of the trace levels of ammonia is replaced by air.

Once the skins are removed from the buns (or the blocks are cut to precision thicknesses), exposing new cut cells, it is recommended that additional off gassing time is allowed with additional curing time - to allow the freshly cut cells to further aerate.

It is recommended that Solu-Cell foams are stored flat, without UV exposure or pallet wrap (or sealed packaging) to allow the foam to continue the aerating process. Excessively high or low humidity should be avoided.

A handwritten signature in blue ink, appearing to read "Russell Western", with a long horizontal flourish extending to the right.

Russell Western

President

Three-Sixty Solutions, Inc.